## **Environmental Protection Agency**

## TABLE 3 TO SUBPART SSSSS OF PART 63—WORK PRACTICE STANDARDS

As stated in  $\S63.9788$ , you must comply with the work practice standards for affected sources in the following table:

For	You must	According to one of the following requirements
Each basket or container that is used for holding fired refractory shapes in an existing shape preheater and autoclave during the pitch impregnation process.	Control POM emissions from any affected shape preheater.	i. At least every 10 preheating cycles, clean the residual pitch from the surfaces of the basket or container by abrasive blasting prior to placing the basket or container in the affected shape preheater; or  ii. At least every 10 preheating cycles, subject the basket or container to a thermal process cycle that meets or exceeds the operating temperature and cycle time of the affected preheater, AND is conducted in a process unit that is exhausted to a thermal or catalytic oxidizer that is comparable to the control device used on an affected defumer or coking oven; or  iii. Capture emissions from the affected shape preheater and vent them to the control device that is used to control emissions from an affected defumer or coking oven, or to a comparable thermal or catalytic oxidizer.
Each new or existing pitch working tank.	Control POM emissions	Capture emissions from the affected pitch working tank and vent them to the control device that is used to con- trol emissions from an affected defumer or coking oven, OR to a com- parable thermal or catalytic oxidizer.
Each new or existing chromium refractory products kiln.	Minimize fuel-based HAP emissions	Use natural gas, or equivalent, as the kiln fuel, except during periods of natural gas curtailment or supply interruption, as defined in §63.9824.
Each existing clay refractory products kiln.	Minimize fuel-based HAP emissions	Use natural gas, or equivalent, as the kiln fuel, except during periods of natural gas curtailment or supply interruption, as defined in § 63.9824.

## Table 4 to Subpart SSSSS to Part 63—Requirements for Performance Tests

As stated in  $\S63.9800$ , you must comply with the requirements for performance tests for affected sources in the following table:

For	You must	Using	According to the following requirements
Each affected source listed in Table 1 to this subpart.	a. Conduct performance tests	i. The requirements of the general provisions in subpart A of this part and the requirements to this subpart.	(1) Record the date of the test; and (2) Identify the emission source that is tested; and (3) Collect and record the corresponding operating parameter and emission test data listed in this table for each run of the performance test; and (4) Repeat the performance test at least every 5 years; and (5) Repeat the performance test before changing the parameter value for any operating limit specified in your OM&M plan; and